User:

Thursday, 5/4/2006 1:10:06 PM

Kim Johnston

## **Process Sheet**

Customer

: CU-DAR001 Dart Helicopters Services

Job Number

: 27031

**Estimate Number** 

: 10071

P.O. Number

Prsht Rev.

First Issue

**Previous Run** 

: NA

This Issue

: 5/4/2006

: NIA : 25149

: PURCHASED PARTS

Type

S.O. No. : N/A

Written By Checked & Approved By

Comment

: Est: A (01.06.28

New Issue SM

**Drawing Number Project Number** 

**Drawing Name** 

**Part Number** 

**Drawing Revision** Material

C/06/05/09 (300

**Due Date** 

AIU: : 5/11/2006

: LOCKNUT

: D30153

: N/A

: B

: D3015 REV. B

Qty:

300 Um:

Each

**Additional Product** 

Job Number:



Seq. #:

1.0

**Machine Or Operation:** 

Description:

PG



**PURCHASING** 

Comment: PURCHASING

Issue P/O: 1194

Description: SS locknut with nylon insert

Possible Supplier: Acklands P/N: PFS LNNC516S1

Material release note required

2.0

PFSLNNC516S1

Lock Nut



Comment: Qty.:

1.0000 Each(s)/Unit Total:

300.0000 Each(s)

**LOCKNUT** 

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1 Recieive & Inspect for Transit Damage Ensure Material Release Note is attached

QC6

DIMENSIONAL CHECK

(45/12

4.0

Comment: DIMENSIONAL CHECK

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

300

## **Dart Aerospace Ltd**

W/O:		WORK ORDER CI	HANGES				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
		<u> </u>					
NCD.		WORK ORDER NON-CONF	ORMANCE (NC	R)			

NCR:			WORK ORDE	ER NON-CONFORMANO	CE (NCR)			
		Description of NC		Corrective Action Section B		Verification	Annroyal	Approval
DATE	STEP	Section A	Initial Design Mgr	Action Description  Design Mgr	Sign & Date	Section C	Approval Design Mgr	Approval QC Inspector

							·
Part No:	PAR #:	Fault Category:	NCR:	Yes No D	QA:	Date: ♂⊘	105/25
NOTE: Date & initial all	entries			QA: N/C Clos	sed:	Date:	,
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Date: User: Thursday, 5/4/2006 1:10:06 PM

Kim Johnston

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

**Drawing Name: LOCKNUT** 

Job Number: 27031

Part Number: D30153

Job Number:



Seq. #:

**Machine Or Operation:** 

Inspection Level 21

Description:

6.0

DÇ

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Job Completion



## Dart Aerospace Ltd

W/O:			WORK ORDER CHANGES  Approval Approval													
DATE	STEP	PR	PROCEDURE CHANGE							Approval QC Inspector						
							<del></del>		Mgr							
NCR:			WORK ORDE	R NON-CONFO	RMANCE	(NCR	,									
NCK:				Corrective Action		- (	<u>-</u>									
DATE	STEP	Description of NC Section A	Initial Design Mgr	Action Descrip  Design Mgr		Sign & Date	Verification Section C		Approval Design Mgr	Approval QC Inspector						
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Part No	:	PAR #:	Fault Category		NCR: Yes	s No	DQA:		Date:							
NOTE: D	ate & initial	all entries	-		QA	: N/C Cld	osed:		Date:	•						

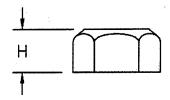




ſ	DESIGN	DRAWN BY	DART AEROSPACE L HAWKESBURY, ONTARIO, CANADA	.TD	<del></del>	
T	CHECKED	APPROVED	DRAWING NO.		REV.	В
1	本		D3015	SHEET	1 OF	1
h	DATE		TITLE		SCA	ΙĒ
	03.07.15		LOCKNUT		N	TS
	Α	01.05.03	NEW ISSUE			
	В	03.07.15	ADD D3015-7			

## SPECIFICATION CONTROL DRAWING

DESCRIPTION: SS LOCKNUT WITH NYLON INSERT. TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED. ALL DIMENSIONS ARE IN INCHES.



ſ	PART NO	SIZE	HEIGHT	POSSIBLE SUPPLIER
			H	
	D3015-	1 1/4-20 UNC	0.31	ACKLANDS, P/N PFS LNNC14S1
	D3015-	3 5/16-18 UNC	0.34	ACKLANDS, P/N PFS LNNC516S1
ľ	D3015-	5 7/16-14 UNC	0.46	ACKLANDS, P/N PFS LNNC716S1
ľ	D3015-	7 M5	0.19	ACKLANDS, P/N PFS LNNM5S1
	,			

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